Listing of Claims:

1. (Currently Amended) An epothilone compound of formula I,

in which

 R^{1a} , R^{1b} are the same or different and mean hydrogen, C_1 - C_{10} alkyl, aryl, C_7 - C_{20} aralkyl, or together a -(CH₂)_{m-} group with m = 2, 3, 4 or 5,

 R^{2a} , R^{2b} are the same or different and mean hydrogen, C_1 - C_{10} alkyl, aryl, C_7 - C_{20} aralkyl or together a -(CH₂)_{n-2} group with n = 2, 3, 4 or 5, whereby, if -D-E- stands for -CH₂-CH₂- ΘF and Y stands for an oxygen atom, at least one of R^{2a} and R^{2b} is not hydrogen or methyl,

 R^3 means hydrogen, C_1 - C_{10} alkyl, aryl, C_7 - C_{20} aralkyl,

 R^{4a} , R^{4b} are the same or different and mean hydrogen, C_1 - C_{10} alkyl, aryl, C_7 - C_{20} aralkyl or together a -(CH₂)_{p2} group with p = 2, 3, 4 or 5,

D-E means a group

 R^5 means hydrogen, $C_1\text{-}C_{10}$ alkyl, aryl, $C_7\text{-}C_{20}$ aralkyl,

R⁶, R⁷ each mean a hydrogen atom, together an additional bond or an oxygen atom,

 R^8 means hydrogen, C_1 - C_{20} alkyl, aryl, C_7 - C_{20} aralkyl, which can all be substituted,

X means an oxygen atom, two alkoxy groups OR^{23} , a C_2 - C_{10} alkylene- α , ω --dioxy group, which can be straight-chain or branched, H/OR⁹ or a grouping $CR^{10}R^{11}$, whereby

R²³ stands for a C₁-C₂₀ alkyl radical,

R⁹stands for hydrogen or a protective group PG^x,

R¹⁰, R¹¹ are the same or different and stand for:

hydrogen;

a C1-C20 alkyl radical;, aryl-

a substituted or unsubstituted phenyl, naphthyl, furyl, thienyl, pyridyl, pyrazolyl. pyrimidinyl, oxazolyl, pyridazinyl, pyrazinyl, quinolyl or thiazolyl radical; or

a C7-C20 aralkyl radical; or

R¹⁰ and R¹¹ together with the methylene carbon atom together stand for a 5- to 7-membered carbocyclic ring,

Y means an oxygen atom or two hydrogen atoms,

Z means an oxygen atom or H/OR¹²,

whereby

R¹² means hydrogen or a protective group PG^z.

2. (Currently Amended) An epothilone compound of formula I according to claim 1, in which Y, Z, R^{1a} , R^{1b} , R^{2a} and R^{2b} all ean have the meanings that are indicated in formula I, and

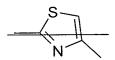
 R^3 is H,

one R4a and R4b is H and the other is methyl,

D-E is H₂C-CH₂,

X is CR¹⁰R¹¹

wherein one of R¹⁰ and R¹¹ is H and the other is 2-methyl-4-thiazolyl.



R⁵ is H or CH₃,

R⁶ and R⁷ together an O,

and

R⁸ is H.

- 3. (Canceled)
- 4. (Canceled)
- 5. (Currently amended) An epothilone compound of formula I according to claim 1, in which Y, Z, R^{1a}, R^{1b}, R^{2a}, R^{2b}, R³, R^{4a}, R^{4b}, D-E, R⁵, R⁶ and R⁷ all ean have the meanings that are indicated in formula I, and

R⁸ is H

and

X is CR¹⁰R¹¹

wherein one of R¹⁰ and R¹¹ is H and the other is 2-methyl-4-thiazolyl.

6. (Currently amended) An epothilone compound of formula I according to claim 1, in which Y, Z, R^{1a} , R^{1b} , R^{2a} , R^{2b} , R^6 , R^7 , R^8 and X all ean have the meanings that are indicated in formula I, and

 R^3 is H,

one R^{4a} and R^{4b} is H and the other is methyl,

R⁵ is H or methyl

and

D-E is H₂C-CH₂.

7. (Canceled)

- 8. (Currently amended) A compound of formula I, namely
- (4S,7R,8S,9S,13(Z),16S(E))-4,8-Dihydroxy-7-ethyl-16-(1-methyl-2-(2-methyl-4-thiazolyl))-1-oxa-5,5,9,13-tetramethyl-cyclohexadec-13-ene-2,6-dione,
- (4S,7R,8S,9S,13E,16S(E))-4,8-dihydroxy-7-ethyl-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,9,13-tetramethyl-cyclohexadec-13-ene-2,6-dione (B),
- (1S,3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)-thenyl)-10-ethyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione ,
- (1R,3S(E),7S,10R,11S,12S,16S)-7,11-dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-10-ethyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,
- (1S, 3S(E), 7S, 10R, 11S, 12S, 16S) 7, 11 Dihydroxy 3 (1-methyl 2 (2-methyl 4-thiazolyl) 10 ethyl 8, 8, 12, 16 tetramethyl 4, 17 dioxabicyclo [14.1.0] heptadecane 5, 9 dione ,
- (1R,3S(E),7S,10R,11S,12S,16R)-7,11-dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-10-ethyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,
- (4S,7S,8R,9S,13Z,16S(E))-4,8-Dihydroxy-7-ethyl-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,9,13-tetramethyl-cyclohexadec-13-ene-2,6-dione,
- (4S,7S,8R,9S,13E,16S(E))-4,8-dihydroxy-7-ethyl-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,9,13-tetramethyl-cyclohexadec-13-ene-2,6-dione,

(1S,3S(E),7S,10S,11R,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-10-ethyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione.

(1R,3S(E),7S,10S,11R,12S,16S)-7,11-dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-10-ethyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(1S,3S(E),7S,10S,11R,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-10-ethyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(1R,3S(E),7S,10S,11R,12S,16S)-7,11-dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)-10-ethyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(4S,7R,8S,9S,13(Z),16S(E)). 4,8-Dihydroxy-5,5,7,9,13-pentamethyl-16-((3-pyridyl)ethenyl)-1-oxa-cyclohexadec-13-ene-2,6-dione,

_____(4S,7R,8S,9S,13E,16S(E)) 4,8-dihydroxy 5,5,7,9,13-pentamethyl-16-((3-pyridyl)ethenyl)-1-oxa-cyclohexadec-13-ene-2,6-dione,

(1S,3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-8,8,10,12,16-pentamethyl-3 ((3-pyridyl)ethenyl)-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(1S,3S(E),7S,10R,11S,12S,16S)-7,11-dihydroxy-8,8,10,12,16-pentamethyl-3-((3-pyridyl)ethenyl)-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(4S,7R,8S,9S,13(Z),16S(E)) 4,8 Dihydroxy 5,5,7,9,13 pentamethyl 16 ((4-pyridyl)ethenyl) 1-oxa-cyclohexadec 13-ene 2,6 dione;

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______(4S,7R,8S,9S,13E,16S(E))-4,8-dihydroxy-5,5,7,9,13-pentamethyl-16 ((4-pyridyl)ethenyl)-1-oxa-cyclohexadec-13-ene-2,6-dione,
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(1S,3S(E),7S,10R,11S,12S,16R) 7,11-Dihydroxy 8,8,10,12,16-pentamethyl-3-((4-pyridyl)ethenyl)-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-7-phenyl-5,5,9,13-tetramethyl-cyclohexadec-13-ene-2,6-dione,

 $(1(S \ or \ R), 3S(E), 7S, 10R, 11S, 12S, 16R) - 7, 11 - Dihydroxy - 3 - (1-methyl - 2 - (2-methyl - 4 - thiazolyl) + 10 - phenyl - 8, 8, 12, 16 - tetramethyl - 4, 17 - dioxabicyclo [14.1.0] + phenyl - 2, 9 - dione,$

(1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-10-phenyl-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

 $(4S,7R,8S,9S,13(E\ or\ Z),16S(E))-7-Benzyl-4,8-dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,9,13-tetramethyl-cyclohexadec-13-ene-2,6-dione,$

(1(S or R),3S(E),7S,10R,11S,12S,16R)-10-Benzyl-7,11-dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,12,16-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

 $(1R\ or\ S), 3S(E), 7S, 10R, 11S, 12S, 16S)-10-Benzyl-7, 11-dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8, 8, 10, 12, 16-tetramethyl-4, 17-dioxabicyclo [14.1.0]heptadecane-5, 9-dione,$

(4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,7,13-tetramethyl-9-trifluoromethyl-cyclohexadec-13-ene-2,6-dione,

(1R or S),3S(E),7S,10R,11S,12S,16S)-7,11 Dihydroxy 3 (1-methyl 2 (2-methyl 4-thiazolyl)ethenyl) 8,8,10,16 tetramethyl 12 trifluoromethyl 4,17-dioxabicyclo[14.1.0]heptadecane 5,9 dione,

(4S,7R,8S,9S,11E/Z,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,7,9,13-pentamethyl-cyclohexadec-11,13-diene-2,6-dione,

(1(S or R),3S(E),7S,10R,11S,12S,14E/Z,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadec-14-ene-5,9-dione,

 $(1R \ or \ S), 3S(E), 7S, 10R, 11S, 12S, 14E/Z, 16S) - 7, 11-Dihydroxy - 3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl) - 8, 8, 10, 12, 16-pentamethyl-4, 17-dioxabicyclo [14.1.0] heptadec-14-ene-5, 9-dione,$

 $(4S,7R,8S,9S,13(E\ or\ Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,7,9,13-pentamethyl-cyclohexadec-13-ene-l1-ine-2,6-dione$

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(1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-
methyl-4-thiazolyl)ethenyl)-8.8,10,12,16-pentamethyl-4,17-
dioxabicyclo[14.1.0]heptadec-14-ine-5,9-dione
              (1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-
methyl-4-thiazolyl)ethenyl)-8,8,10,12,16-pentamethyl-4,17-
dioxabicyclo[14.1.0]heptadec-14-ine-5,9-dione
              (4S,7R,8S,9S,13(E or Z),16S(E)) 4,8 Dihydroxy-16 (1-methyl-2-(2-
methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,7,9-tetramethyl-13-trifluoromethyl-cyclohexadec-
13 ene 2,6 dione,
             (1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11 Dihydroxy-3-(1-methyl-2-(2-
methyl-4-thiazolyl)ethenyl)-8,8,10,12-tetramethyl-16-trifluoromethyl-4,17-
dioxabicyclo[14.1.0]heptadeca-5,9-dione,
              (1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3 (1-methyl-2-(2-
methyl-4-thiazolyl)ethenyl)-8,8,10,12-tetramethyl-16-trifluoromethyl-4,17-
dioxabicyclo[14.1.0]heptadeca-5,9-dione,
              (4S,7R,8S,9S,13(E or Z),16S(E)) 4,8-Dihydroxy-16-(1-methyl-2-(2-
methyl-4-thiazolyl)ethenyl)-1-oxa-13-pentafluoroethyl-5,5,7,9-tetramethyl-
cyclohexadec-13-ene-2,6-dione,
              (1(S or R),3S(E),7S,10R,11S,12S,16R) 7,11 Dihydroxy 3 (1 methyl 2 (2-
methyl-4-thiazolyl)ethenyl)-16-pentafluoroethyl-8,8,10,12-tetramethyl-4,17-
dioxabicyclo[14.1.0]heptadeca-5,9-dione,
              (1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-
methyl-4-thiazolyl)ethenyl)-16-pentafluoroethyl-8,8,10,12-tetramethyl-4,17-
dioxabicyclo[14.1.0]heptadeca-5,9-dione,
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(4S,7R,8S,9S,13(E or Z),16S(E)) 4,8 Dihydroxy 16 (1-methyl 2 (2-methyl 4 thiazolyl)ethenyl) 1 oxa 5,5 (1,3 trimethylene) 7,9,13 trimethyl-cyclohexadec 13 ene 2,6 dione,

(1(S or R),3S(E),7S,10R,11S,12S,16R) 7,11 Dihydroxy 3 (1-methyl 2 (2-methyl 4 thiazolyl)ethenyl) 8,8 (1,3 trimethylene) 10,12,16 trimethyl 4,17 dioxabicyclo[14.1.0]heptadeca 5,9 dione,

(1R or S),3S(E),7S,10R,11S,12S,16S) 7,11 Dihydroxy 3 (1-methyl 2 (2-methyl 4 thiazolyl)ethenyl) 8,8 (1,3 trimethylene) 10,12,16 trimethyl 4,17 dioxabicyclo[14.1.0]heptadeca 5,9 dione,

(4S,7R,8S,9S,11E/Z,13(E or Z),16S(E))-4,8-Dihydroxy-13-ethyl-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,7,9-tetramethyl-cyclohexadec-11,13-diene-2,6-dione,
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 $(1(S\ or\ R),3S(E),7S,10R,11S,12S,14E/Z,16R)-7,11-Dihydroxy-16-ethyl-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,10,12-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadec-14-ene-5,9-dione,$

(1R or S),3S(E),7S,10R,11S,12S,14E/Z,16S)-7,11-Dihydroxy-16-ethyl-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,10,12-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadec-14-ene-5,9-dione,

 $(4S,7R,8S,9S,11E/Z,13(E\ or\ Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-13-propyl-5,5,7,9-tetramethyl-cyclohexadec-11,13-diene-2,6-dione,$

.(1(S or R).3S(E),7S,10R,11S,12S,14E/Z,16R)-7,11-Dihydroxy-3-(1methyl-2-(2-methyl-4-thiazolyl)ethenyl)-16-propyl-8,8,10,12-tetramethyl-4,17dioxabicyclo[14.1.0]heptadec-14-ene-5,9-dione, (1R or S),3S(E),7S,10R,11S,12S,14E/Z,16S)-7,11-Dihydroxy-3-(1methyl-2-(2-methyl-4-thiazolyl)ethenyl)-16-propyl-8,8,10,12-tetramethyl-4,17dioxabicyclo[14.1.0]heptadec-14-ene-5,9-dione, (4S,7R,8S,9S,13(E or Z),16S(E)) 4,8 Dihydroxy 16 (1 methyl 2 (2pyridyl)ethenyl)-1-oxa-5,5,7,9,13-pentamethyl-cyclohexadec-13-ene-2,6-dione, (1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2pyridyl)ethenyl) 8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9dione. (1R or S),3S(E),7S,10R,11S,12S,16S) 7,11 Dihydroxy 3 (1-methyl 2-(2pyridyl)ethenyl)-8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9dione; (4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(4pyridyl)ethenyl) 1-oxa-5,5,7,9,13-pentamethyl-cyclohexadec-13-ene-2,6-dione, (1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3 (1-methyl-2-(4pyridyl)ethenyl) 8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9dione, (1R or S),3S(E),7S,10R,11S,12S,16S) 7,11-Dihydroxy-3 (1 methyl-2 (4-

pyridyl)ethenyl) 8,8,10,12,16-pentamethyl 4,17-dioxabicyclo[14.1.0]heptadecane 5,9-

dione,

 $(1 (S \ or \ R), 3S(E), 7S, 10R, 11S, 12S, 16R) - 7, 11 - Dihydroxy - 3 - (1-methyl - 2 - (2-methyl - 4 - thiazolyl) - 8, 8, 10, 12, 16 - pentamethyl - 4, 17 - dioxabicyclo [14.1.0] heptadec - 9 - one, or$

 $(1R\ or\ S), 3S(E), 7S, 10R, 11S, 12S, 16S)-7, 11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8, 8, 10, 12, 16-pentamethyl-4, 17-dioxabicyclo [14.1.0] heptadec-9-one.$

9. (Currently Amended) A process for the production of an epothilone compound according to claim 1

reacting a fragment of general formula A

in which

 $R^{1a'},\,R^{1b'},\,R^{2a'}$ and $R^{2b'}$ have the meanings already mentioned for $R^{1a},\,R^{1b},\,R^{2a}$ and $R^{2b},$

 $R^{1}\,means\;CH_{2}OR^{13a},\,CH_{2}\text{-Hal},\,CHO,\,CO_{2}R^{13b},\,COHal,$

R¹ means hydrogen, OR^{14a}, Hal, OSO₂R^{14b},

 R^{13a} , R^{14a} mean hydrogen, SO_2 -alkyl, SO_2 -aryl, SO_2 -aralkyl or together a -(CH₂)_o group or together a $CR^{15a}R^{15b}$ group,

 R^{13b} , R^{14b} mean hydrogen, C_1 - C_{20} alkyl, aryl, C_1 - C_{20} aralkyl,

 R^{15a} , R^{15b} are the same or different and mean hydrogen, C_1 - C_{10} alkyl, aryl, C_7 - C_{20} aralkyl or together a - $(CH_2)_q$ -group,

Hal means halogen,

o means 2 to 4,

q means 3 to 6,

including all stereoisomers as well as their mixtures, and

free hydroxyl groups in R^{13} and R^{14} can be etherified or esterified, free carbonyl groups can be ketalized in A and R^{13} , converted into an enol ether or reduced, and free acid groups in A can be converted into their salts with bases, with a fragment of general formula B

E

in which

R^{3'}, R^{4a'}, R^{4b'} and R^{5'} have the meanings already mentioned for R³, R^{4a}, R^{4b} and R⁵,

V means an oxygen atom, two alkoxy groups OR^{17} , a C_2 - C_{10} alkylene- α , ω --dioxy group, which can be straight-chain or branched or H/OR¹⁶,

W means an oxygen atom, two alkoxy groups OR^{19} , a C_2 - C_{10} alkylene- α , ω -dioxy group, which can be straight-chain or branched or H/OR¹⁸,

R¹⁶, R¹⁸, independently of one another, mean hydrogen or a protective group PG¹

R¹⁷, R¹⁹, independently of one another, mean C₁-C₂₀ alkyl,

to a form a compound of partial fragment of formula AB

13

in which R^{1a'}, R^{1b'}, R^{2a'}, R^{2b'}, R³, R^{4a}, R^{4b}, R⁵, R¹³, R¹⁴, D, E, V and Z have the meanings already mentioned, and PG¹⁴ represents a hydrogen atom or a protective group PG, and.

reacting this compound of partial fragment AB is reacted with a fragment of general formula C

in which

 $R^{8'}$ has the meaning already mentioned in general formula I for R^{8} , and

R⁷ means a hydrogen atom,

R²⁰ means a hydrogen atom or a protective group PG²,

 R^{21} means a hydroxy group, halogen, a protected hydroxy group OPG^3 , a phosphonium halide radical $PPh_3^+Hal^-$ (Ph = phenyl; Hal = F, Cl, Br, I), a phosphonate radical $P(O)(OQ)_2$ ($Q = C_1-C_{10}$ alkyl or phenyl) or a phosphine oxide radical $P(O)Ph_2$ (Ph = phenyl),

U means an oxygen atom, two alkoxy groups OR^{23} , a C_2 - C_{10} alkylene- α , ω --dioxy group, which can be straight-chain or branched, H/OR⁹ or a grouping $CR^{10}R^{11}$,

whereby

R²³ stands for a C₁-C₂₀ alkyl radical,

R⁹ stands for hydrogen or a protective group PG³,

R¹⁰, R¹¹ are the same or different and stand for:

hydrogen;

a C1-C20 alkyl radical; aryl-

a substituted or unsubstituted phenyl, naphthyl, furyl, thienyl, pyridyl, pyrazolyl, pyrimidinyl, oxazolyl, pyridazinyl, pyrazinyl, quinolyl or thiazolyl radical; or

a C7-C20 aralkyl radical or

R¹⁰ and R¹¹ together with the methylene carbon atoms together stand for a 5- to 7-membered carbocyclic ring,

to obtain a compound of a partial fragment of formula ABC

in which R^{1a'}, R^{1b'}, R^{2a'}, R^{2b'}, R³, R^{4a}, R^{4b}, R⁵, R⁶, R⁷, R⁸, R¹³, R¹⁴, D, E, U and Z have the meanings already mentioned, and this compound of partial fragment of formula ABC is cyclized to an epothilone derivative of general formula I.

- 10. (Currently amended) A pharmaceutical composition comprising <u>a</u> therapeutically effective amount of at least one compound of general formula I according to claim 1, as well as a pharmaceutically compatible vehicle.
- 11. (Currently amended) A method for the production of <u>a pharmaceutical agent</u> agents comprising mixing <u>a therapeutically effective amount of a compound of formula I according to claim 1, together with a pharmaceutically compatible vehicle.</u>
- 12. (Previously Presented) A process for the production of a compound of formula A

$$R^{4a}$$
 R^{4b} R^{5c} R^{5a} R^{5b} A

in which

 R^2 means CH_2OR^{2a} , CHO, CO_2R^{2b} , COX, R^{2a} , R^{2b} mean hydrogen, C_1 - C_{20} alkyl, aryl, C_7 - C_{20} aralkyl,

R³ means hydrogen, OR^{3a}, X, OSO₂R^{3b},

 R^{3a} means hydrogen or together with R^{2a} a – $(CH_2)_{n-}$ group or a $CR^{6a}R^{6B}$ group,

 R^{3b} means C_1 - C_4 alkyl, aryl,

X means halogen,

n means 2 to 4,

 R^{6a} , R^{6b} are the same or different and mean C_1 - C_8 alkyl, C_6 - C_{10} aryl or together a –(CH_2)₀- group,

o means 3 to 6,

R^{6a} additionally can assume the meaning of hydrogen,

 R^{4a} , R^{4b} are the same or different and mean hydrogen, C_1 - C_{10} alkyl, C_7 - C_{20} aralkyl or together a $-(CH_2)_{m-1}$ group,

m means 2 to 5

 R^{5a} , R^{5b} are the same or different and mean hydrogen, C_1 - C_{10} alkyl, C_7 - C_{20} aralkyl or together a $-(CH_2)_{p^{-}}$ group,

p means 2 to 5

R^{5c} means hydrogen,

including all steroisomers and mixtures thereof, and

free hydroxyl groups can be etherified or esterified in R^2 and R^3 , free carbonyl groups can be ketalized in A and R^2 , converted into an enol ether or reduced, and free acid groups in A can be converted into their salts with bases, wherein

a) a pantolactone of formula IIa or

in which

 $R^{4a} \mbox{ and } R^{4b} \mbox{ in each case are methyl groups or }$

b) a malonic acid dialkyl ester of formula XXVIII

in which

 R^{4a} , R^{4b} , which have the meaning that is indicated in formula A, and alkyl, independently of one another, mean a C_1 - C_{20} alkyl, C_3 - C_{10} cycloalkyl or C_4 - C_{20} alkylcycloalkyl radical, is used as a starting product.

13-30. (Canceled)

31. (Currently amended) A compound of claim 1, in which

 R^{2a} , R^{2b} are the same or different and mean hydrogen, C_1 - C_{10} alkyl, aryl, C_7 - C_{20} aralkyl or together a -(CH₂)_n-group with n = 2, 3, 4 or 5,

whereby, if -D-E- stands for -CH₂-CH₂- or Y stands for an oxygen atom, then R^{2a} and R^{2b} cannot be hydrogen or C₁-C₁₀ alkyl.

32. (New) A compound which is:

(4S,7R,8S,9S,13(Z),16S(E))-4,8-Dihydroxy-5,5,7,9,13-pentamethyl-16-((3-pyridyl)ethenyl)-1-oxa-cyclohexadec-13-ene-2,6-dione,

(4S,7R,8S,9S,13E,16S(E))-4,8-dihydroxy-5,5,7,9,13-pentamethyl-16-((3-pyridyl)ethenyl)-1-oxa-cyclohexadec-13-ene-2,6-dione,

(1S,3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-8,8,10,12,16-pentamethyl-3-((3-pyridyl)ethenyl)-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(1S,3S(E),7S,10R,11S,12S,16S)-7,11-dihydroxy-8,8,10,12,16-pentamethyl-3-((3-pyridyl)ethenyl)-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(4S,7R,8S,9S,13(Z),16S(E))-4,8-Dihydroxy-5,5,7,9,13-pentamethyl-16-((4-pyridyl)ethenyl)-1-oxa-cyclohexadec-13-ene-2,6-dione,

(4S,7R,8S,9S,13E,16S(E))-4,8-dihydroxy-5,5,7,9,13-pentamethyl-16-((4-pyridyl)ethenyl)-1-oxa-cyclohexadec-13-ene-2,6-dione,

(1S,3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-8,8,10,12,16-pentamethyl-3-((4-pyridyl)ethenyl)-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(1S,3S(E),7S,10R,11S,12S,16S)-7,11-dihydroxy-8,8,10,12,16-pentamethyl-3-((4-pyridyl)ethenyl)-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,7,13-tetramethyl-9-trifluoromethyl-cyclohexadec-13-ene-2,6-dione,

(1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,10,16-tetramethyl-12-trifluoromethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,10,16-tetramethyl-12-trifluoromethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

 $(1R \ or \ S), 3S(E), 7S, 10R, 11S, 12S, 16S) - 7, 11 - Dihydroxy - 3 - (1-methyl - 2 - (2-methyl - 4 - thiazolyl) ethenyl) - 8, 8, 10, 12, 16 - pentamethyl - 4, 17 - dioxabicyclo [14.1.0] heptadec - 14 - ine - 5, 9 - dione$

- (4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5,7,9-tetramethyl-13-trifluoromethyl-cyclohexadec-13-ene-2,6-dione,
- (1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,10,12-tetramethyl-16-trifluoromethyl-4,17-dioxabicyclo[14.1.0]heptadeca-5,9-dione,
- (1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8,10,12-tetramethyl-16-trifluoromethyl-4,17-dioxabicyclo[14.1.0]heptadeca-5,9-dione,
- (4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-13-pentafluoroethyl-5,5,7,9-tetramethyl-cyclohexadec-13-ene-2,6-dione,
- (1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-16-pentafluoroethyl-8,8,10,12-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadeca-5,9-dione,
- (1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-16-pentafluoroethyl-8,8,10,12-tetramethyl-4,17-dioxabicyclo[14.1.0]heptadeca-5,9-dione,
- (4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-1-oxa-5,5-(1,3-trimethylene)-7,9,13-trimethyl-cyclohexadec-13-ene-2,6-dione,

 $(1(S\ or\ R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8-(1,3-trimethylene)-10,12,16-trimethyl-4,17-dioxabicyclo[14.1.0]heptadeca-5,9-dione,$

(1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-8,8-(1,3-trimethylene)-10,12,16-trimethyl-4,17-dioxabicyclo[14.1.0]heptadeca-5,9-dione,

(4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-pyridyl)ethenyl)-1-oxa-5,5,7,9,13-pentamethyl-cyclohexadec-13-ene-2,6-dione,

(1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(2-pyridyl)ethenyl)-8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(1R or S),3S(E),7S,10R,11S,12S,16S)-7,11-Dihydroxy-3-(1-methyl-2-(2-pyridyl)ethenyl)-8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

(4S,7R,8S,9S,13(E or Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(4-pyridyl)ethenyl)-1-oxa-5,5,7,9,13-pentamethyl-cyclohexadec-13-ene-2,6-dione,

(1(S or R),3S(E),7S,10R,11S,12S,16R)-7,11-Dihydroxy-3-(1-methyl-2-(4-pyridyl)ethenyl)-8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione,

 $(1R\ or\ S), 3S(E), 7S, 10R, 11S, 12S, 16S) - 7, 11 - Dihydroxy - 3 - (1-methyl - 2 - (4-pyridyl) - 8, 8, 10, 12, 16-pentamethyl - 4, 17-dioxabicyclo [14.1.0] heptadecane - 5, 9-dione,$

or

 $(4S,7R,8S,9S,13(E\ or\ Z),16S(E))-4,8-Dihydroxy-16-(1-methyl-2-(2-methyl-4-thiazolyl)ethenyl)-5,5,7,9,13-pentamethyl-cyclohexadec-13-en-6-one.$